

ENV/14/19/1311

May 14, 2019

Additional Principal Chief Conservator of Forests (C), Ministry of Environment, Forests & Climate Change E-5, Kendriya Paryavaran Bhavan Link Road No.3 Ravi Shankar Nagar Bhopal-462016

Sub: Compliance report for the period October 2018 to March 2019

Ref: Environmental Clearance no. J-11011/300/2015-IA II (I) dated

March 28, 2017 and its amendment dated February 21, 2018.

Respected Sir

Enclosed please find the compliance report of Environmental Clearance for the period October 2018 to March 2019.

We hope you will find the same in order.

Thanking you,

Yours faithfully,

For Bayer Vapi Private Limited

(Formerly Bilag Industries Private Limited)

Bayer Vapi Private Limited (Formerly Bilag Industries Pvt. Ltd)

Registered Office & Factory Plot No. 306/3, II Phase, GIDC, Vapi – 396 195, Gujarat, India

Tel +91 260 2407123 Fax: +91 260 2432774 www.vapi.bayer.com www.bayer.in

Narendra K Shah

Director & Site Manager

Encl: As Stated

CC:

- 1. Mr S H Vegda, Environmental Engineer, Gujarat Pollution Control Board, Paryavaran Bhavan, Sector-10 A Gandhinagar (GPCB ID:23225)
- 2. Zonal Officer, Central Pollution Control Board, Parivesh Bhawan, Opp-VMC ward office No.10, Subhanpura, Vadodara-390023.

	BA	YER VAPI P	/T. LTD.						
	EC No: J-11011/300/2015-IA.II (I)	Compliance	Status re	eport (October,18	-March,	19)		
No.	EC Conditions	La Proper			Con	npliance	Status	12.60	
CIF	CCONDITIONS								
	National Emission Standards for Pesticide Manufacturing and Formulation Industry issued by the Ministry vide G.S.R. 46(E) dated 3rd February, 2006 and amended time to time	being follow NABL accre	wed. Em	ission	from incine	erator st	acks ar	e monitor	red by M
	shall be followed by the unit.	under:			Incinerator St	ack (Oct -1	.8 to Marc	:h-19)	٠,
						Parar	meters		
			Month	PM (mg/Nm	HCl (3) (mg/Nm3)	SO2 (mg/Nm3)	HF (mg/Nm3	NOx) (mg/Nm3)	Total Dioxin & Furans (ng
			Limit	50	50	200	4	400	0.1
			Oct-18	25.36	2.74	19.66	0.84	35.69	0.02
			Nov-18			ot in Operat	tion during	g visit	
			Dec-18	34.54	3.94	27.62	0.70	46.76	0.02
			Jan-19		N	ot in Operat	tion during	g visit	
			Feb-19	33.64	2.64	21.06	2.03	36.95	
		13	Mar-19		N	ot in Operat	tion during	g visit	
		or emission	f emission as under: Emission From Boiler stack Parameters						
			Month		PM mg/Nm3)	SO (pp	2	NOx (ppm)	
			Limit		150	10		50	
		-	Oct-18	_	BDL*	3.6	_	25.99 21.45	
			Dec-18	3	BDL*	3.4	19	24.12	
		-	Jan-19 Feb-19		BDL*	4.0		26.47 34.70	
			Mar-1	_	BDL*	3.4		26.94	
		* BDL= Belo	ow detect	ion lim	nit				
3	Two stage water scrubber followed by alkali scrubber shall be provided to process vent to control process emissions viz. HCl, SO2, Cl2, NOx, HBr. The scrubbed water should be sent to ETP for further treatment. Efficiency of scrubber shall be monitored regularly and maintained properly. Scrubbers vent shall be provided with online detection and alarm system to indicate higher than permissible value of controlled parameters. At no time, the	Online pH r 2. Scrubbe plant. 3.Efficiency maintaining interlock w 4. Monitor accredited	meter is prometer is prometer is of scrugg concentrith polluting of prometer is prometer in the prometer in th	rovide s treat ubber tration ion cor	ed in scrubb ted in eval is being of of scrubbe ntrol equipr s vent and	ing system poration monitore r solution ment will stack is	m. section ed by n. The o be pro carried	measuring online det vided in n	d by Efflug goutlet ection ala ew project MOEF &
	emission levels shall go beyond the prescribed standards The system should be interlocked with the pollution contro							and the state of the state of	
	The system should be interlocked with the pollution contro equipment so that in case of any increase in pollutants			Em	Oct -18 to				
	The system should be interlocked with the pollution contro			Em			-19)		
	The system should be interlocked with the pollution contro equipment so that in case of any increase in pollutants beyond permissible limits, plant should be automatically		Mon	th		March	eters	HBr (mg/Nm:	3)
	The system should be interlocked with the pollution contro equipment so that in case of any increase in pollutants beyond permissible limits, plant should be automatically		Mon	th	(Oct -18 to	Param HC	eters	HBr	3)
	The system should be interlocked with the pollution contro equipment so that in case of any increase in pollutants beyond permissible limits, plant should be automatically		2	th	(Oct -18 to SO2 (mg/Nm3)	Param HC (mg/N	eters	HBr (mg/Nm:	3)
	The system should be interlocked with the pollution contro equipment so that in case of any increase in pollutants beyond permissible limits, plant should be automatically		Limi	th t	(Oct -18 to SO2 (mg/Nm3)	Param HC (mg/N	n-19) neters Nm3)	HBr (mg/Nm:	3)
	The system should be interlocked with the pollution contro equipment so that in case of any increase in pollutants beyond permissible limits, plant should be automatically		Limi Oct-1	th t	(Oct -18 to SO2 (mg/Nm3) 40 29.89	Param HC (mg/N	1-19) Letters CI Nm3) 0	HBr (mg/Nm: 5	3)
	The system should be interlocked with the pollution contro equipment so that in case of any increase in pollutants beyond permissible limits, plant should be automatically		Limi Oct-1 Nov-3	th	SO2 (mg/Nm3) 40 29.89	Param HC (mg/N	1-19) 1-19)	HBr (mg/Nm: 5	3)
	The system should be interlocked with the pollution contro equipment so that in case of any increase in pollutants beyond permissible limits, plant should be automatically		Cot-1 Nov-1 Dec-1	th t 88 88 88 99	(Oct -18 to SO2 (mg/Nm3) 40 29.89 30.03	March Param HC (mg/N 20 12 11	1-19) neters Cl Nm3) D 69	HBr (mg/Nm: 5	3)

	EC No. 1 11011 /200 /2015 1A 11 /1\	Compliance Status report (October,18 -March,19)					
r.No.	EC No: J-11011/300/2015-IA.II (I) EC Conditions	Compliance Status report (October,18 -Warch,19) Compliance Status					
4	In plant control measures for checking fugitive emissions from all the vulnerable sources shall be provided. Fugitive emissions shall be controlled by providing closed storage, closed handling & conveyance of chemicals/materials, multi cyclone separator and water sprinkling system. Dust suppression system including water sprinkling system	The following measures are taken to control fugitive emission: 1. Close charging system 2. Double Mechanical seal/ magnetic seal less pumps are used for solvent					
5	pesticide industry shall be prepared and implemented as per CPCB guidelines. Focus shall be given for prevention of fugitive emissions for which preventive maintenance of pumps, valves, pipelines are required. Proper maintenance	1. A Leak Detection and Repair (LDAR) studies have been carried out in Four plants through NABL and MoEF&CC accredited Laboratories. Last LDAR study was carried out in two plants by Pollucon Laboratories Pvt Ltd during 3rd December- 05th December 2018 as per CPCB guidelines. A LDAR study for remaining plants are under progress. 2. Around 62 nos. of LEL detectors based on LEL detection principle have been installed in all areas where there is a likelihood of HC leakages from pumps and other equipment.					
		TANDATIONING REPORT ON IEAK PROTITIVE IMMISSION OF VOC'S) DETECTION AND REPAIR (I DAIN) MARKATERIVALE LIMITED ORDINALA MONE AS BLACK MONTHER PLY. PRINT NO PART LIMITED DESCRIPTION DESCRIPTION					
6	Company shall take all the measures in order to protect the machineries and equipment for pesticide producing unit from ageing.	1.Regular maintenance of pesticide producing machineries and equipment is carrie out. 2.Testing of all vessels/rectors are carried out by competent person at define frequency. 3. Equipment design will be done accordingly.					
7	as VOCs shall be installed at all important places/areas.						

	BA	AYER VAPI PVT. LTD.					
	EC No: J-11011/300/2015-IA.II (I)	Compliance Status report (October,18 -March,19)					
Sr.No.	EC Conditions	Compliance Status					
8		ed 1.Site has provided adequate stack height to control gaseous emission from DG. Is. 2. The stipulated conditions will be designed and implemented during construction phase. 3. Adequate PPEs like ear plug/ ear muff is provided to employee at the entry point of DG house.					
9	1.Chilled brine circulation system shall be provided to condensate solvent vapors and reduce solvent losses. It shall be ensured that solvent recovery should not be less than 95%. 2.Reactor and solvent handling pump shall have mechanical seals to prevent leakages. 3.The condensers shall be provided with sufficient HTA and residence time so as to achieve more than 95% recovery 4.Solvents shall be stored in a separate space specified with all safety measures.	2.Magnetic seal less/ double mechanical seal centrifugal pumps are provided for solvents handling. 3.To achieve desired recovery, efficient condensers has been installed after calculating required HTA. 4.Solvents are stored in storage tank as per PESO & site specific process &plant safety guideline. The solvent tanks equipped with breather valve, sprinkler system, nitrogen blanketing etc. 5. Proper earthling has been provided to all equipment and regular inspections are done to maintain continuity. 6.The hazardous area classification has been carried at site and equipment has been selected based on zone.					
10	Total water requirement from GIDC water supply shall not exceed 2900 m3/day and prior permission should be obtained from the Competent authority.						

	BA	YER	VAPI PVT	. LTD.				1	1 × 5	
	EC No: J-11011/300/2015-IA.II (I)	Con	npliance S	tatus report	(October,18	-March,19)				
r.No.	EC Conditions			SQUE STATE	Com	pliance Sta	tus		A STATE OF THE STA	
11	Industrial effluent generation shall not exceed 900 m3/day.	The	wastewa	ter is segreg	ated based o	n COD,TDS	and BOD/0	COD ratio. Th	e wastewa	
	As proposed, wastewater will be segregated at source and									
	treated based on its characteristics viz High COD & High TDS and Low COD & Low TDS. High COD & High TDS effluents will be sent to MEE followed by RO while Low COD & Low TDS effluents will be treated in ETP followed by RO. The treated wastewater shall be discharged to Common Effluent Treatment Plant (CETP) for final treatment.	Sr.No Characteristics						Treatment		
			1	High COD Hig	h TDS and Vola	tile componer	nt	Stripper f	ollowed b	
								evaporator ar		
		1 1	2	Low COD High	h TDS			Evaporator fo	ollowed by ET	
			3	High COD Lov	w TDS			Incinerator		
			4	Medium COD	Medium TDS			Fenton		
			5	Low COD Low	v TDS and BOD/	COD ratio>0.4		ETP		
		GP0	CB/CPCB s	erver for tra	discharge of t insferring onl fluent which th effluent ge	ine data. Th stops the neration qu	ne auto shu discharge antity and	t off valve p	rovided at a	
						ta (Oct -18 to	March-19)			
				Month	Average Discharged	COD	TSS	NH3-N		
				Wonth	to CETP	(mg/L)	(mg/L)	(mg/L)		
				Limit	(KLD) 900	250	300	50		
				Oct-18	591	58	38	2.80		
				Nov-18	501 511	129 148	46 34	3.80 4.60		
				Dec-18 Jan-19	543	126	56	6.80		
				Feb-19	514	136	44	10.10		
		1 '		t Company L	rivate Limite imited)					
12	Process effluent/any wastewater shall not be allowed to mix with storm water. Storm water drain shall be passed through guard pond.			KL.	on system fo	r effluent ar	nd storm w	ater. The cap	pacity of gu	
			The state of the s		TITLE					
13	Hazardous chemicals shall be stored in tanks in tank farms drums, carboys etc. Flame arresters shall be provided o tank farm. Solvent transfer shall be by pumps.	n 2.A	Adequate	number of fl		provided.	or solvent t	ransfer		

	ВА	YER VAPI PVT. LTD.
	EC No: J-11011/300/2015-IA.II (I)	Compliance Status report (October,18 -March,19)
Sr.No.	EC Conditions	Compliance Status
15	storage and disposal of hazardous waste under the Hazardous Waste (Management, Handling and Trans-	2.Follwing measures are taken by site for fire fighting in case of emergency: - Trained fire fighter available at site 24 X 7 Fire Hydrant system Sprinkler System
16		1.ETP sludge, inorganic waste is sent to the authorised TSDF sites operated by Saurasthra Enviro Projects Pvt Ltd. (SEPPL); Vapi Green Enviro Limited (formerly Known as Vapi waste & Effluent Mgt. Co. Ltd). 2. High calorific value waste is incinerated in in-house incineration facility as well as sent to common Hazardous Waste Incineration Facilities (CHWIF) operated by Saurasthra Enviro Projects Pvt Ltd. (SEPPL).
17	guidelines under Manufacture, Storage and Import of Hazardous Chemicals (MSIHC) Rules, 1989 as amended in October, 1994 and January, 2000. All Transportation of	
		Mock Drill Mock Drill
18	possible fire hazards during manufacturing process in	The following measures are taken for protection of fire hazard 1. Awareness of process and plant safety guideline among all employees. 2. Hazardous Area Classification and Risk Assessment (HACRA) for each plant. 3. Double earthing is provided in each tank. 4. Nitrogen blanketing is provided to all tanks of flammable solvents. 5. Spark arresters are provided to vehicles entering in the tank farm. 6. The flame proof electrical equipment are provided in the flammable area. 7. Full Fledged Emergency Control center available at site including centralized smoked detection system and 03 nos fire tenders 8. Fire Hydrant system 9. Trained fire fighters available at site 24 X 7 hrs. 10. Fixed fire protection system.

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Sr.No.	EC Conditions	Compliance Status					
19		The site has full fledged Occupational Health Center with full time Factory Med Officer (FMO). Occupational health related surveillance is carried out regula Periodical medical examinations are carried out for all employees and records maintained in Form No.32 and pre-employee medical examination records maintained in Form No.33.					
		Annual Medical Checkup-Company Employee Annual Medical Checkup- Contract Employee					
20	and around the plant premises to mitigate the effects of fugitive emissions all around the plant as per the CPCB	The company has developed green area inside the plant premises. The company h developed green area in 5.2 hectares land. The company has also developed green are adjacent to boundary wall. The green belt development work in progress in new purchased land having area 5.4 ha. We have selected some plant species as per CPC guideline and communicated to DFO vide our letter No. ENV/06/18/2702 date February 27,2018 for further advice. Every year plantation is carried out to increase the greenbelt area.					
21							
22	All the recommendations made in the risk assessment report should be satisfactorily implemented.	Shall be complied					

BAYER VAPI PVT. LTD. EC No: J-11011/300/2015-IA.II (I) Compliance Status report (October,18 -March,19) **Compliance Status** Sr.No. **EC Conditions** The unit shall ensure Zero Liquid Discharge (ZLD) for the Last five months recycle treated effluents are as under: expanded capacity by recycling the treated effleunt. Recycle treated effluent Quantity Quantity Average Quantity Month Recycled Recycled (KL/Day) (KL) Oct-18 4296 139 117 Nov-18 3521 Dec-18 4160 134 4580 148 Jan-19 171 4795 Feb-19 Mar-19 4182 135 Continuous online (24 x 7) monitoring to be installed for Online monitoring station (24 x 7) is installed for monitoring flow, pH,TOC and TSS for flow measurement and measurement of pollutants within treated effluent discharged to CETP. The online connectivity provided for measured the treatment unit. Data to be uploaded on company's parameters with GPCB & CPCB server. website and provided to respective RO of MOEF&CC, CPCB and SPCB. Online Continuous Effluent Monitoring Station B. GENERAL CONDITIONS The project authorities shall strictly adhere to the The company follows all stipulations made by State Pollution Control Board (SPCB). stipulations made by the state Pollution Control Board(SPCB), State Government and any other statutory authority. No further expansion or modifications in the plant shall be Shall be followed. carried without prior approval of the Ministry of Environment and Forest. In case of deviations alterations in the project proposal from those submitted to this Ministry of clearance, a fresh reference shall be made to Ministry to assess the adequacy of conditions imposed and to add additional environmental protection measures required, if any. The locations of ambient air quality monitoring stations We have already installed 05 Nos. of ambient air quality monitoring station at site. The shall be decided in consultation with the SPCB and it shall locations are marked in Site Layout. The ambient air quality monitoring stations are be ensured that at least one station is installed in the based on prominent wind direction. I.e. one is in upwind direction and remaining fours

upwind and downwind direction as well as where maximum are in downwind direction. The same was informed to GPCB through letter No

ground level concentration are anticipated.

ENV/06/17/1307 dated July 13,2017.

	ВАУЕК	R VAPI PVT. LTD.						
	EC No: J-11011/300/2015-IA.II (I) Cor	mpliance Status re	port (Octob	er,18 -M	larch,19)			
Sr.No.	EC Conditions	Compliance Status						
4	The national Ambient Air Quality Emission standards issued The by Ministry vide G.S.R NO. 826 (E) dated 16th on November,2009 shall be followed.	e ambient air qua every month fror t six months are as	n MOEF&CC	ing are c and NA	arried out BL accred	t at 05 locati ited laborato	ons within the premis ory. Monitored values	
		Ambient	Air Quality I		-	8 to March-1	9)	
				Pai	rameters Sulpi	311F		
		Month	PM10	PM2.5	Charles of the Control of the Control	de Oxides		
		Unit	μg/m3	μg/m3			3	
		LIMIT	100	80	80			
		Oct-18	69.59	38.52				
		Nov-18 Dec-18	80.51 66.71	40.80 33.29				
		Jan-19	78.29	38.32	_			
		Feb-19	76.69	39.21	_			
		Mar-19	71.69	36.15	16.4	13 32.66	3	
		1 2	Near Main Near admir Building	n	61.75 59.50	57.48 55.20		
		3	Near EFSO	Plant	63.15	60.47		
		4	Near ALCO	Plant	63.55	60.70		
		5	Near Incine		69.57	64.85		
		6	Near Incine	erator-3	67.13	60.62		
		7	Near Scrap	Yard	60.97	56.58		
		8	Near HICO	-1	65.60	64.18		
		9	Near CYFO	Plant	61.95	58.07		
		10	Near Gate	·II	59.22	55.13		
		11	Near Engir	eering	57.42	53.62		
		12	Near ETP		64.08	61.60		
6	The unit shall explore rainwater harvesting system in non-Sh production building without recharging in to ground water.	all be complied						

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Sr.No.	EC Conditions	Compliance Status
7	health aspects of chemicals handling. Pre-employment and routine periodical medical examinations for all employees	Periodical medical examinations are carried out for all employees and records are maintained in Form No.32 and pre-employee medical examination records are maintained in Form No.33.
		Various health awareness and training progamme have been imparted for employees like Awarness programme on Nutrition, Hazardous chemical awareness with personal health and hygiene, Safe handling of Bio-medical waste, First Aid Training etc. Various health bulletins have been published like prevention of heat related illness, Health impact due to Tobacco etc.
		First aid Recertification Training
8	The company shall also comply with all the environmental protection measures and safeguards proposed in the project report submitted to the Ministry. All the recommendations made in the EIA/EMP in respect of environmental management, risk mitigation measures and public hearing relating to the the project shall be implemented.	
9	improving the socio-economic conditions of the	Following CSR activities undertake by Bayer Vapi for improving the Socio-Economic conditions of the surrounding area in last six month 1. Bayer Vapi has been organised "Free Surgical Camp" at Kasturba Hospital, Valsad from 19st Jan - 25th Jan 2019. The main obective of this camp was providing quality healthcare to needy patient. A team of 35 Scientific Experts and Doctors from USA offered expertise services in camp. During a surgical camp at Kasturba Hospital, Operation Medical performed 253 free surgeries and 87 dental procedures.

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Sr.No.	EC Conditions	Compliance Status
10	The company shall undertake eco-development measures including community welfare measures in the project area for the overall improvement of the environment.	
11	full fledged laboratory facilities shall be set up to carry out Environmental Management and Monitoring functions.	Environmental Laboratory - Bayer Vapi
12	per annum to implement the conditions stipulated by the Ministry of Environment and Forests as well as the state	
13	A copy of the clearance letter shall be sent by the project proponent to concerned panchayat,Zila parisad/Municipal Corporation, Urban local body and the local NGO, if any from whom suggestions/representations, if any were received while processing the proposal.	
14	clearance conditions including results of monitored data (both in hard copies as well as by e-mail) to the respective	Last half yearly EC compliance report for the period April-18 to September-18 submitted to Regional office of MOEF & CC, Bhopal, Respective zonal office of CPCB, Vadodara and GPCB through our letter No.ENV/14/17/2411. A copy of Environmental Clearance and six monthly compliance status of EC report is uploaded on company's website.
15	31st March in form-V as is mandated shall be submitted to the concerned State Pollution Control Board as prescribed under the Environment (Protection) Rules,1986, as amended subsequently shall also be put on the website of	A copy of Environmental statement and compliance report is uploaded on company's website. f f The hard copy of EC compliance report submitted to the Bhopal Regional Offices of

	BAYER VAPI PVT. LTD. EC No: J-11011/300/2015-IA.II (I) Compliance Status report (October,18 -March,19)					
Sr.No.	EC Conditions	Compliance Status				
16	project has been accorded environmental clearance by the Ministry and copies of clearance letter are available with	The copies of advertisement submitted Regional office of MOEF&CC, Bhopal vide lette No.ENV/14/17/0704 dated April 07, 2017.				
17	The project authorities shall inform the Regional Office as well as the Ministry, the date of financial closure and final approval of the project by the concerned authorities and the date of start of the project					